

IN THE CLAIMS

1. (Previously presented) A method for producing a screw provided with an interior engaging member, comprising: using ultrahigh-strength steel as a source material and cold forming the screw including the interior engaging member from the source material.
2. (Currently amended) A method according to claim 1, wherein the ultrahigh-strength steel [[has a]] consists of a composition of C 0.03, Mo 5.0, Ni 18.5, Co 8.5, Ti 0.6, Al 0.1, moiety Fe.
3. (Currently amended) A screw for indexable inserts, comprising ultrahigh-strength steel formed with head having an interior engaging member, by way of cold forming.
4. (Currently amended) A screw according to claim 3, wherein the ultrahigh-strength steel [[has]] consists of a composition of C 0.03, Mo 5.0, Ni 18.5, Co 8.5, Ti 0.6, Al 0.1, moiety Fe.